

PRODUCTION AND CHARACTERIZATION OF EXTRACTION OIL FROM
NATURAL SPICES: A COMPARISON STUDY WITH FUNCTIONAL GROUP
CONTENT OF *ZEA MAY* AND *ELAEIS GUINEENSIS JACQ. OIL*.

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A Thesis submitted in fulfillment of the requirement for the award of the degree of
Bachelor of Chemical Engineering

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MAY 2008

I declare that this thesis entitle " *Production and characterization of extraction oil from natural spices: A comparison study with functional group content of Zea May and Elaeis Guineensis Jacq. Oil.*" Is the result of my own research except as cited in the references
The thesis has not been accepted for any degree and is not concurrently submitted in candidature of any other degree.

Signature :

Name : Mohd Ridhwan Bin Md Deros

Date :

To my beloved father, mother, and sisters.

ACKNOWLEDGEMENT

Bismillahirrahmanirrahim

Praise to God for His help and guidance that finally I'll able to complete my final year project which is one of the requirement to complete my study.

First and foremost I would like to express my sincere appreciation to my project supervisor Dr. Mimi Sakinah Bte Abdul Munaim for encouragement, guidance, critics, and motivation. Without her continued support and interest, this thesis would not have same as presented here.

Secondly, I would like to extend my words of appreciation to all staff in lab especially the teaching engineers for the guidance and valuable advice during the experiment of this research.

To all my friends and my course mate, thank you for helping me through the difficult time. Last but not least to my family members, I can never thank you enough for your love, and supporting me throughout my study in Universiti Malaysia Pahang (UMP). May God bless you all, thank you again from my deepest heart.

ABSTRACT

Research in finding more sources for specialty oils have been actively conducted nowadays. In this research four spices selected as a raw materials which is *Pimpinella Anisum*, *Sesamum indicum*, *Syzygium aromaticum*, and *Cuminum cyminum*. This spices was selected because of it is easily find in our local market. This research is to analyze the specialty oil produces and also the functional group in each of the sample. This analysis was conducted in Universiti Malaysia Pahang (UMP) laboratory using the Fourier Transform Infrared Transmitter (FTIR) unit. Most important step in this research is the analysis and comparison with the commodity oil such as palm oil and maize oil. This is because from the comparison the new sources of oil can be recognize and this oil will be the alternative to the commodity oil. Based on the result of this research, *sesamum indicum* produces the highest percentage of specialty oil (46.06%) (average), compare to other spices and the lowest percentage is cuminuim cyminum (10.78%) (average). Comparisons for the functional group indicate that sesamum indicum specialty oil gives nearly similar IR spectrum with the palm oil and maize oil. The market value for this specialty oil is increasing in many part of the world as for the increasing in its application, the development of this specialty oil must be considered because of its potential to be commercialized.

ABSTRAK

Penyelidikan untuk mencari sumber baru terutama dari minyak istimewa semakin banyak dilakukan pada masa ini. Di dalam kajian ini, empat bahan asas telah digunakan seperti jintan manis, bijan hitam, bunga cengkih, dan juga jintan putih. Bahan asas ini dipilih berdasarkan keadaannya yang mudah di jumpai dipasaran tempatan. Kajian ini juga adalah untuk menganalisa kandungan minyak istimewa yang terhasil dan kumpulan berfungsi minyak yang terhasil. Analisa ini dilakukan di makmal Universiti Malaysia Pahang dengan menggunakan Fourier Transforms Infrared Transmitter (FTIR) unit. Perkara yang paling penting di dalam kajian ini adalah mengenal pasti ciri-ciri, menganalisa dan juga membandingkan minyak istimewa dengan minyak komersil yang lain. Ini bertujuan bagi mengenal pasti kewujudan minyak alternatif lain sebagai sumber kepada minyak komersil yang ada sekarang. Berdasarkan daripada keputusan kajian ini, minyak bijan hitam menghasilkan peratus kandungan minyak yang tertinggi (46.06%) berbanding dengan minyak yang lain. Manakala minyak jintan putih menghasilkan peratus kandungan minyak yang terendah (10.78%). Perbandingan kumpulan berfungsi pula menunjukkan minyak bijan hitam memberikan IR spektrum yang hampir sama dengan minyak kelapa sawit dan juga hampir sama dengan minyak jagung. Nilai pasaran untuk minyak istimewa sekarang meningkat di seluruh dunia selaras dengan aplikasi minyak istimewa yang pelbagai. Pembagunan dalam penyelidikan minyak istimewa haruslah di teruskan kerana minyak istimewa mempunyai potensi yang besar untuk dikomersilkan.

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CHAPTER 1

INTRODUCTION

1.1 Background of research

Research in specialty oil are very important now days because specialty oil can be alternative way to replace synthetic chemical in many field of industries such as cosmetic, medicine, and also health. Although it is only can be produce in a small amount compare to other commodity oil such as palm oil, soy bean oil, and maize oil but specialty oil have higher market price due to their limited usage in certain field such as medicine and health.

In this research, specialty oil is extracted from spices such as *Pimpinella Anisum*, *Sesamum indicum*, *Syzygium aromaticum*, and *Cuminum cyminum*. This specialty oil is not suitable for cooking oil because it produced in small amount only.

1.2 Problem statement

Specialty oil researches are very important now days because specialty oil can be alternative way to replace synthetic chemical in many field of industries such as cosmetic, medicine, and also health.

Besides the usages in the cosmetic, medicine and health industries, the specialty oil also have a potential as the storage sources to the common commodity oil such as

palm oil, soy bean oil, and maize oil. Nowadays prices of commodity oil are increase. This is due to the high demand of the raw material (commodity oil) in order to produce biodiesel. Research on other storage sources must be continued to get diverse sources.

1.3 Objective of research

The objectives of this research are:

- i. To produce specialty oil from spices (*Pimpinella Anisum*, *Sesamum indicum*, *Syzygium aromaticum*, and *Cuminum cyminum*).
- ii. To characterize the extraction oil by their physical characteristic.
- iii. To identify the functional group of each specialty oil.
- iv. To compare the functional group specialty oil with the commodity oil (palm oil and maize oil).

1.4 Scope of Research

- i. Produce specialty oil from the suitable and potentials spices (*Pimpinella Anisum*, *Sesamum indicum*, *Syzygium aromaticum*, and *Cuminum cyminum*) using Soxhlect Extraction unit based on solid-liquid extraction principle.
- ii. Analyze functional group of the specialty oil by using Fourier Transforms Infrared Transmitter (FTIR) Unit.
- iii. Compare the functional group of specialty oil with commodity oil (palm oil and maize oil).

CHAPTER 2

LITERATURE REVIEW

2.1 Specialty oil

Specialty oil has different property with the commodity oil which is used as cooking oil. Specialty oil usually obtain in small amount but with higher selling price. It is difficult to obtain and are used only in a certain industry. In this research, spices that will be used are *Pimpinella Anisum*, *sesamun indicum*, *syzygium aromaticum* and *cuminum cyminum*.

Specialty oil is usually applied in pharmaceuticals, health, and cosmetic industries. This specialty oil also can be used as an alternative to the oil that is produce from the animal fat.

2.2 Functional group

In organic chemistry, functional groups are specific groups of atoms within molecules that are responsible for the characteristic chemical reactions of those molecules. The same functional group will undergo the same or similar chemical reaction(s) regardless of the size of the molecule it is a part of. However, its relative reactivity can be modified by nearby functional groups.

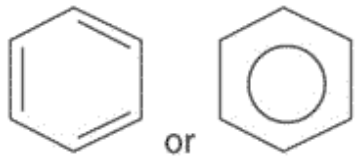
Combining the names of functional groups with the names of the parent alkanes generates a powerful systematic nomenclature for naming organic compounds. The non-hydrogen atoms of functional groups are always associated with each other and with the rest of the molecule by covalent bonds. When the group of atoms is associated with the rest of the molecule primarily by ionic forces, the group is referred to more properly as a polyatomic ion or complex ion. And all of these are called radicals, by a meaning of the term *radical* that predate the free radical. The first carbon atom after the carbon that attaches to the functional group is called the alpha carbon.

Functional groups are attached to the carbon backbone of organic molecules. They determine the characteristics and chemical reactivity of molecules. Functional groups are far less stable than the carbon backbone and are likely to participate in chemical reactions. Functional groups that vary based upon the number and orders of π bonds impart different chemistry.

The basic organic structure is carbons and hydrogen's, all singly bonded to each other. These are called alkanes. Any variation from that basic structure is called a functional group. Knowing the types of functional groups is basic to an understanding of organic chemistry. A list of functional groups is shown in Table 2.1. In this table, *R* represents a group of carbons and hydrogens not relevant to the functional group. The *R* groups do not have to be the same.

Table 2.1: General list of functional group

| Name | Condensed Formula | Description |
|----------|-------------------|---|
| alkene | $R_2C=CR_2$ | contains a C=C double bond |
| alkyne | $RC\equiv CR$ | contains a C \equiv C triple bond |
| alcohol | ROH | contains O singly bonded to a C and a H |
| ether | ROR | contains O singly bonded to two C |
| aldehyde | RCHO | contains C doubly bonded to O and singly to H |

| | | |
|-----------------|---|---|
| ketone | RCOR | contains C doubly bonded to O and singly to two C |
| hemiacetal | ROCOHR | contains C singly bonded to O of ether and of alcohol |
| carboxylic acid | RCOOH | contains C doubly bonded to O and singly to O of OH |
| amine | | |
| primary | RNH ₂ | contains N singly bonded to one C and two H |
| secondary | R ₂ NH | contains N singly bonded to two C and one H |
| tertiary | R ₃ N | contains N singly bonded to three C |
| aromatic |  | contains a flat six-membered ring |

2.4 *Pimpinella Anisum*

Anise (*Pimpinella anisum*) is a grassy annual plant with white flowers and small green to yellow seeds grows in Turkey, Iran, India, Egypt, and many other warm region throughout the world. Anise is primarily grown for its fruit, commercially called "seed" that is used as flavoring. In Iranian folk medicine, the plant and especially its seed essential oil have been used for the treatment of some diseases including seizures and epilepsy. Anise seed oil also is used in food processing to impart flavor to cakes and alcoholic beverages (Abbas Besharati,2004).

It is an herbaceous annual plant growing to 1m tall. The leaves at the base of the plant are simple, 2-5 cm long and shallowly lobed, while leaves higher on the stems are feathery pinnate, divided into numerous leaflets. The flowers are white, 3 mm diameter, produced in dense umbels. The fruit is an oblong dry schizocarp, 3-5 mm long.

Its fruit, known as aniseed, is one of the oldest spices. The seed is ground-grey to greyish-brown in colour, oval in shape and 3.2 to 4.8 mm in length. It has an agreeable odors and a pleasant taste. The anise plant grows up to a height of 75 cm. It requires sunshine and warmth and does not grow satisfactorily in the tropical lowlands.


| | |
|--|---|
| <p><u>Scientific Classification:</u></p> <p>Kingdom: <i>Plantae</i></p> <p>Division: <i>Magnoliophyta</i></p> <p>Class: <i>Magnoliopsida</i></p> <p>Order: <i>Apiales</i></p> <p>Family: <i>Apiaceae</i></p> <p>Genus: <i>Pimpinella</i></p> <p>Spices: <i>Pimpinella Anisum</i></p> |  |
|--|---|

Figure 2.1: Dried anise seeds.

2.5 *Sesamum indicum*

Sesame (*Sesamum indicum*) is recognized as one of the oldest crops in the world. Archeological records indicate that it has been used in India for more than 5000 years and is recorded as a crop in Babylon and Assyria some 4000 years ago. The crop has since spread over many parts of the world including the East African region where it is grown mainly for grains and oil extraction. The oil is very stable due to the presence of a

number of antioxidants such as sesamin, sesamolin and sesamol (Suja et al., 2004). Therefore, it has a long shelf life and can be blended with less stable vegetable oils to improve their stability and longevity (Chung *et al.*,2004; Suja *et al.*, 2004).

Sesame is an annual self pollinating plant with an erect, pubescent, branching stem, and 0.60 to 1.20 m tall. The leaves are ovate to lanceolate or oblong while the lower leaves are trilobed and sometimes ternate and the upper leaves are undivided, irregularly serrate and pointed (Felter and Lloyd,1898). The older cultivars have smooth and flat leaves while the no shattering cultivars have cupped leaves with leaf like outgrowths on their lower side. Some cultivars have many branches, while others are relatively unbranched. The flowers are tubular, pendulant, bell shaped, and two lipped with a pale purple or rose to white color and 1.9 to 2.5 cm long. In addition, the flowers are borne on short glandular pedicels (Felter and Lloyd,1898). One flower is produced at each leaf axil and the lower flowers usually bloom 2 to 3 months after planting with continuous blooming until the uppermost flowers are open. The fruit is an oblong, mucronate, pubescent capsule containing numerous small, oval, and yellow, white, red, brown, or black seeds (Felter and Lloyd,1898)


| | |
|---|--|
| <p>Scientific classification:</p> <p>Kingdom: <i>Plantae</i></p> <p>Division: <i>Magnoliophyta</i></p> <p>Class: <i>Magnoliopsida</i></p> <p>Order: <i>Lamiales</i></p> <p>Family: <i>Pedaliaceace</i></p> <p>Genus: <i>Sesamum</i></p> <p>Species: <i>Sesamum Indicum</i>.</p> |  |
|---|--|

Figure 2.2: Black and white sesame seeds.

2.6 *Syzygium aromaticum*

Aroma chemical present in natural leaves and flowers have been widely used in aroma therapy since ancient times, suggesting that they have some beneficial health effects in addition to their pleasant odors. Until recently, aroma chemicals have been studied mainly from the aspects of aroma chemical, such as antioxidant activities (Lee and Shibamoto, 2001)

Syzygium aromaticum are also known as cloves are the sources of anti-microbial agents against oral bacteria that are commonly associated with dental caries and periodontal disease (Cai and Wu, 1996). In Korea, cloves have been successfully used for asthma and various allergic disorders by oral administration (Kim *et al.*, 1998)

The clove tree is an evergreen which grows to a height ranging from 10 to 20 m, having large oval leaves and crimson flowers in numerous groups of terminal clusters. The flower buds are at first of a pale color and gradually become green, after which they develop into a bright red, when they are ready for collecting. Cloves are harvested when 1.5 to 2 cm long, and consist of a long calyx, terminating in four spreading sepals, and four unopened petals which form a small ball in the centre.


| | |
|---|--|
| <p><u>Scientific classification</u></p> <p>Kingdom: <i>Plantae</i></p> <p>Division: <i>Magnoliophyta</i></p> <p>Class: <i>Magnoliopsida</i></p> <p>Order: <i>Myrtales</i></p> <p>Family: <i>Myrtaceace</i></p> <p>Genus: <i>Syzygium</i></p> <p>Species: <i>Syzygium aromaticum</i></p> |  |
|---|--|

Figure 2.3: Dried clove

2.7 *Cuminum cyminum*

It is an herbaceous annual plant, with a slender branched stem 20 to 30 cm tall. The leaves are 5 to 10 cm long, pinnate or bipinnate, thread-like leaflets. The flowers are small, white or pink, and borne in umbels. The fruit is a laterally fusiform or ovoid achene 4 to 5 mm long, containing a single seed (www.blogtoplist.com/rss/cumin.html). Cumin seeds are similar to fennel seeds in appearance, but are smaller and darker in colour. Cumin seeds are used as a spice for their distinctive aroma, popular in North African, Middle Eastern, Western Chinese, Indian, Cuban and Mexican cuisine. Cumin can be used to season many dishes, as it draws out their natural sweetness. It is traditionally added to curries, enchiladas, tacos, and other Middle-eastern, Indian, Cuban and Mexican-style foods. It can also be added to salsa to give it extra flavour. Cumin has also been used on meat in addition to other common seasonings.


| | |
|--|--|
| <p><u>Scientific classification</u></p> <p>Kingdom: <i>Plantae</i></p> <p>Division: <i>Magnoliophyta</i></p> <p>Class: <i>Magnoliopsida</i></p> <p>Order: <i>Apiales</i></p> <p>Family: <i>Apiaceae</i></p> <p>Genus: <i>Cuminum</i></p> <p>Species: <i>Cuminum. cyminum</i></p> |  |
|--|--|

Figure 2.4: Cumin seed

2.8 Extraction

There are various type of separation process such as distillation, drying, adsorption, filtration and extraction. Extraction is one of the process that being use to extract the specialty oil from fruit, seeds and many more. This is because there are found chemical compound inside the mixture in solid phase. Then, to get the compound inside the solid phase material, it needs solvent as a medium to get the specialty oil inside the material. The process is also known as solvent extraction (liquid-solid extraction) (Ahmad, 1995).

Solvent extraction is usually using in extract the specialty oil from the seeds and fruits. This method is not suitable for the food industry because the solvent is dangerous to the human and it cannot be eat. The advantage of this process is it can extract almost all the oil inside the fruits and seeds and flaking. Absolute n-hexane, a petroleum-derived product, has been extensively used as a solvent for the oil extraction from soya beans and other oilseeds because of its low vaporization temperature (boiling point 63 to 69 °C), high stability, low corrosiveness, low greasy residual effect, and better odour and flavour productivity for the milled products (Johnson & Lusas, 1983). Extraction produces high-quality oil which requires less refining, produces high quality meal which requires less toasting, uses less energy.

CHAPTER 3

METHODOLOGY

3.1 Introduction

This research is focusing on oil extraction from spices and to identify its potential as the source of specialty oils by analysis their functional group. This is the beginning of the research possibilities of specialty oil production from the selected spices that have a naturally potential. The functional group of the specialty oil will be compared with the functional group contain in commodity oil which are palm oil and maize oil.

The comparison is to recognize the diversification of component in the specialty oil and commodity oil.

3.2 Research Apparatus/Chemical Reagent.

3.2.1 Lab Apparatus

The apparatus used in this experiment:

- a) Soxhlet Extraction unit
- b) Rotary evaporator
- c) Fourier Transform Intrared Transmeter (FTIR)
- d) Thimble 26mm x 60mm
- e) Measuring cylinder 500ml
- f) Conical flask 500ml
- g) Analytical balance
- h) Water bath

Thimble that used in this research are made from cellulose because its not react with the solvent and solution during the experiment.

3.2.2 Chemical reagent

- a) n-Hexane; C_6H_{14} , density 0.659kg/L, 86.18g/mol

3.2.3 Research sample

- a) *Syzygium aromaticum*
- b) *Sesamun indicum*
- c) *Pimpinella anisum*
- d) *Cuminum cyminum*

3.3 Research methodology

The general methodology of this research are illustrate in figure 3.1 below:

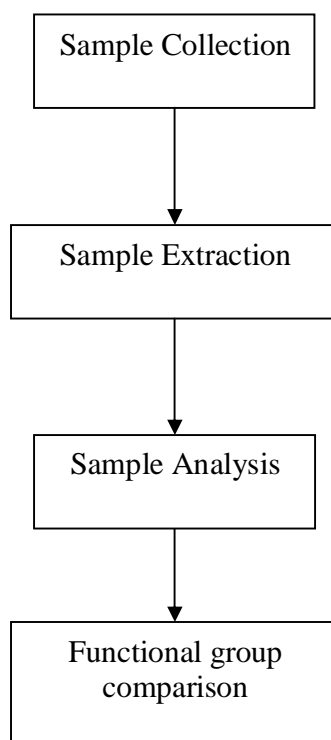


Figure 3.1: General methodology

3.3.1 Sample collection

In this research the four spices was selected based on ability easy to get in local market and frequently used in society. The sample are *Syzygium aromaticum*, *Sesamun indicum* ,*Pimpinella anisum*,*Cuminum cyminum*.



Figure 3.2: Spices sample used in this research.

3.3.2 Sample Extraction

Sample extraction is an important part of this research process in order to get high yield of specialty oil. First, all the selected spices must be blended in to small size. This is because when the surface area are increase the rate of the extraction process also increase and also easy to put sample in the thimble.

Then, the blended samples are weighted and put into the thimble. For this research, triplicate data are prepared for each spice to get the average of oil present in the sample. Solvent that has been used in this research is n-Hexane. Each experiment, 400mL of n-Hexane will be used and put it into the still pot which at the bottom part of the Soxhlet Extractor Unit.

After sample and the solvent are put into the Soxhlet Extractor Unit, the equipment is switched on and the operations need to be run in 4 hours. During the experiment, hexane will be recycled into the still pot and the specialty oil contain in the sample is extracted by the hexane.

After 4 hours extraction process, the Soxhlet extractor needs to be switch off and let it cool about 30 minutes to cool down the equipment. After that, the solvent with sample oil mixture is taken out from the still pot and put it in the conical flask.

The mixture oil must be separated to get the pure essential oil. To get the essential oil, the mixture will be run on rotary evaporator unit. The temperature of the rotary evaporator was set about 69 to 70⁰C which is in the range of n-hexane boiling point. The vacuum pump must be switch on and the tap water must be opened during the evaporation in order to make sure the separating process run completely.



Figure 3.3: Soxhlet Extraction Unit.



Figure 3.4: Rotary evaporator unit.

3.3.3 Sample analysis

In this research Fourier Transform Infrared Transmitter (FTIR) Unit is used as the analyzer (model Nicolet Avatar 370) to find the functional group in the specialty oils. The Nicolet Avatar 370 is available in several source-beamsplitter-detector configurations. There are two main considerations when selecting a configuration which is compatibility and spectral range. This analysis was conducted in the Universiti Malaysia Pahang.

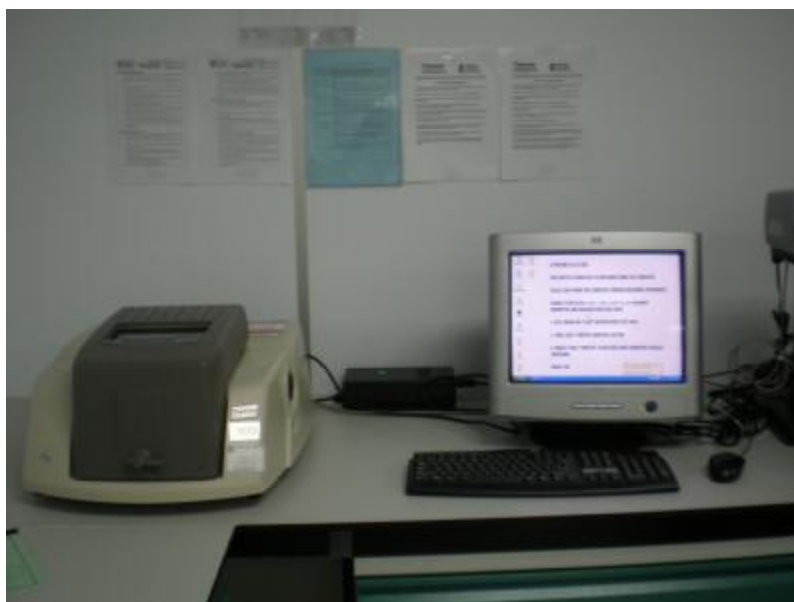


Figure 3.5: Fourier Transmeter Infrared (FTIR) Unit.

CHAPTER 4

RESULT AND DISCUSSION

4.1 Introduction

In this research, sample used are *Pimpinella Anisum*, *Sesamum indicum*, *Syzygium aromaticum*, and *Cuminum cyminum* which are in spices category, being sifting by n-Hexane solvent by using Soxhlet Extraction Unit in Universiti Malaysia Pahang laboratory. The sifting process is conduct by following the liquid-solid extraction by using n-Hexane as a solvent. For each spices, three samples will be prepared to get average essential oil present.

After the extraction process, the mixture of n-Hexane and the essential oil will be separated using Rotary Evaporator Unit and analyzed by Fourier Transform Infrared Transmeter (FTIR) Unit.

Finally one sample of the spices will be chosen based on it similarity of functional group with palm oil and maize oil and will be varied in term of weight parameter in order to find the optimum mass value.

4.2 Calculation of specialty oil produces.

Specialty oil produced can be calculated by using this equation:

$$\text{Percent specialty oil} = \frac{\text{Specialty oil weight}}{\text{Sample weight}} \times 100\%$$

4.3 Specialty oil extraction result.

Result of specialty oil extraction for all spices sample illustrated in table below:

Table 4.1: Physical properties of the specialty oils.

| Specialty oil | Odor | Colour | Remark |
|----------------------------|-------------|-------------|-----------------------------|
| <i>Pimpinella Anisum</i> | Strong odor | Black | Liquid in room temperature. |
| <i>Sesamum indicum,</i> | Light odor | Light brown | Liquid in room temperature |
| <i>Syzygium aromaticum</i> | Strong odor | Dark brown | Liquid in room temperature |
| <i>Cuminum cyminum</i> | Strong odor | Black | Liquid in room temperature |

Table 4.2: *Pimpinella Anisum* specialty oil.

| Solvent: n-Hexane | | | | |
|-----------------------------|-------------------------|------------------------|--------------------------------|------------------------------|
| Extraction time: 4 hours | | | | |
| Operation temperature: 69°C | | | | |
| Sample | Sample weight (gram) | Solvent Volume (mL) | Specialty oil weight (gram) | Specialty oil percent (%) |
| I | 16.00 | 400 | 3.48 | 21.78 |
| II | 16.12 | 400 | 2.90 | 18.01 |
| III | 16.15 | 400 | 3.34 | 26.93 |

$$\begin{aligned}
 \text{Average percent specialty oil present} &= \frac{\text{Total specialty oil weight}}{\text{Total sample weight}} \times 100\% \\
 &= \frac{9.73\text{g}}{48.27\text{g}} \times 100\% \\
 &= 20.16\%
 \end{aligned}$$

Table 4.3: *Sesamun Indicum* specialty oil.

| Solvent: n-Hexane | | | | |
|-----------------------------|-------------------------|------------------------|--------------------------------|------------------------------|
| Extraction time: 4 hours | | | | |
| Operation temperature: 69°C | | | | |
| Sample | Sample weight (gram) | Solvent Volume (mL) | Specialty oil weight (gram) | Specialty oil percent (%) |
| I | 17.40 | 400 | 7.82 | 44.94 |
| II | 17.22 | 400 | 7.93 | 46.05 |
| III | 17.51 | 400 | 8.26 | 47.20 |

$$\begin{aligned}
 \text{Average percent specialty oil present} &= \frac{\text{Total specialty oil weight}}{\text{Total sample weight}} \times 100\%
 \end{aligned}$$

$$= \frac{24.01\text{g}}{52.13\text{g}} \times 100\%$$

$$= 46.06 \%$$

Table 4.4: *Syzygium aromaticum* specialty oil.

| Solvent: n-Hexane | | | | |
|-----------------------------|-------------------------|------------------------|--------------------------------|------------------------------|
| Extraction time: 4 hours | | | | |
| Operation temperature: 69°C | | | | |
| Sample | Sample weight (gram) | Solvent Volume (mL) | Specialty oil weight (gram) | Specialty oil percent (%) |
| I | 14.00 | 400 | 2.62 | 18.71 |
| II | 14.14 | 400 | 2.02 | 14.27 |
| III | 14.50 | 400 | 2.42 | 16.69 |

$$\text{Average percent specialty oil present} = \frac{\text{Total specialty oil weight}}{\text{Total sample weight}} \times 100\%$$

$$= \frac{7.06\text{ g}}{42.64\text{g}} \times 100\%$$

$$= 16.55\%$$

Table 4.5: *Cuminum cyminum* specialty oil.

| Solvent: n-Hexane | | | | |
|-----------------------------|-------------------------|------------------------|--------------------------------|------------------------------|
| Extraction time: 4 hours | | | | |
| Operation temperature: 69°C | | | | |
| Sample | Sample weight (gram) | Solvent Volume (mL) | Specialty oil weight (gram) | Specialty oil percent (%) |
| I | 16.20 | 400 | 1.56 | 9.63 |
| II | 16.31 | 400 | 2.01 | 12.32 |
| III | 16.1 | 400 | 1.67 | 10.37 |

$$\begin{aligned}
 \text{Average percent specialty oil present} &= \frac{\text{Total specialty oil weight}}{\text{Total sample weight}} \times 100\% \\
 &= \frac{5.24 \text{ g}}{48.61 \text{ g}} \times 100\% \\
 &= 10.78\%
 \end{aligned}$$

4.4 Analysis specialty oil result.

Analysis of functional group of the specialty oil is made by using Fourier Transform Transmeter (FTIR) Unit. The result is illustrated as below.

Table 4.6: *Pimpinella Anisum* specialty oil analysis.

| No. | Wave numbers (cm ⁻¹) | Bond | Possible functional group | Range |
|-----|----------------------------------|-------------------|--|--|
| 1. | 2923.75 | C-H O-H | Stretch alkane Carboxylic acid | 2850-3000 2500-3400 |
| 2. | 2852.82 | C-H C-H O-H | Stretch alkane Aldehyde Carboxylic acid | 2850-3000 2800-2900 2500-3400 |
| 3. | 1746.31 | C=O | Ester | 1730-1750 |
| 4. | 1711.37 | C=O C=O | Ketone Carboxylic acid | 1705-1725 1700-1725 |
| 5. | 1259.07 | S=O | Alcohol, ether, ester, anhydride, carboxylic acid. Amine Sulfonyl chloride Fluoride | 1000-1300 1000-1350 1140-1350 1000-1400 |
| 6. | 1247.06 | S=O | Alcohol, ether, ester, anhydride, carboxylic acid. Amine Sulfonyl chloride Fluoride | 1000-1300 1000-1350 1140-1350 1000-1400 |

| | | | | |
|-----|---------|-----|--|--|
| 7. | 1145.31 | S=O | Alcohol, ether, ester, anhydride, carboxylic acid. Amine Sulfonyl chloride Fluoride | 1000-1300 1000-1350 1140-1350 1000-1400 |
| 8. | 1094.92 | C-X | Alcohol, ether, ester, anhydride, carboxylic acid. Amine Fluoride | 1000-1300 1000-1350 1000-1400 |
| 9. | 1037.62 | C-X | Alcohol, ether, ester, anhydride, carboxylic acid. Amine Fluoride | 1000-1300 1000-1350 1000-1400 |
| 10. | 799.08 | C-H | Aromatic | 690-900 |
| 11. | 719.44 | C-X | Chloride | 540-785 |
| 12. | 704.16 | C-X | Chloride | 540-785 |

Table 4.7: *Sesamun Indicum* specialty oil analysis.

| No. | Wave numbers (cm ⁻¹) | Bond | Possible functional group | Range |
|-----|--|------------|-----------------------------------|------------------------|
| 1. | 3006.72 | C-H O-H | Stretch alkene Carboxylic acid | 3000-3100 2500-3400 |
| 2. | 2924.66 | C-H O-H | Stretch alkane Carboxylic acid | 2850-3000 2500-3400 |